

1

Technical specifications

Characteristics	Specification	Indication	Testing method
Drainage			
Freeness	400 ml (+/- 10 %)		ISO 5267/2
Bauer McNett / Fibre length			
Long fibre fraction > 30 mesh		38 %	
Medium fibre fraction 30-200 mesh		43 %	
Fines < 200 mesh		19 %	
Fibre length		1.3 mm	PulpEye
Shives			
Somerville		0.15 %	
Sheet properties			
Density	330 kg/m ³ (+/- 10 %)		ISO 534
Bulk	3.0 cm ³ /g (+/- 10 %)		ISO 534
Tensile index	23 Nm/g (+/- 10 %)		ISO 1924-2
Breaking length	2.3 km (min. 2.1 km)		ISO 1924-2
Tear index	5.4 mNm ² /g (+/- 10 %)		ISO 1974
Optical properties			
Brightness	70 % (min. 68.5 %)		ISO 2470
Opacity	85 % (81.6 %–88.4 %)		ISO 2471
Others			
pH	7.4–8.8*		

2

Testing method

Tolerances

Testing climate	23 °C 50 %	+/- 1 °C +/- 2 % rH
Disintegration	10 minutes on 90 degrees water, 3000 rpm +/- 5 %	
Forming of handsheets	PFI sheetformer	
Optical physical testing of handsheets	In accordance to ISO standards	
Values measured at time of production	*pH value can be reduced to 7 on request	

3

Mill certificates

Forest management	FSC® DNC-COC-000756, DNC-CW 000756 and PEFC™ 143468-2013-CoC-NOR-NA
Environmental management	ISO 14001
Quality management	ISO 9001
Energy management	ISO 50001